

LEADER CUT

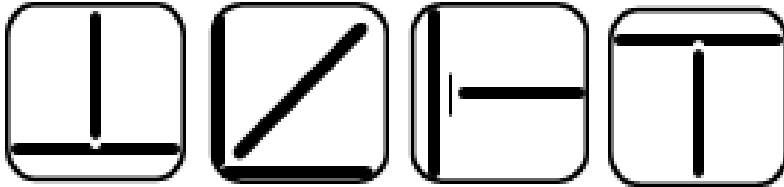
Applications

For cutting mild steel, austenitic steel, cast iron and alloys.

Characteristics on Usage

This is an extruded coated electrode used for cutting. it is suitable for all positions. no gas cylinders are required.

Welding Positions



1G

2F

3G

4G

Packing and Welding Current

SIZE (mm)	KG PER PACKET	KG PER CARTON	Current (Amps)	In Amps
3.15 x 450	5	20	AC/DC (+)	160 - 180
4.00 x 450	5	20		200 - 240
5.00 x 450	5	20		260 - 300

Packing

EACH PACKET CONTAINS 5 KGS.